

Work Order ID 81769

81769

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Item ID: D350-567-113

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Replacement Window, Extra Large

Start Date: 3/19/12 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 3/23/12 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D350-567

Rev D

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-567-113

CHG003

110

0.00

110

Packaging

Packaging

Memo

0.00

Packaging

Pick Packing Kit

ENSURE DT 8439 TEMPLATE IS INCLUDED

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

MLJ 12103/28

12/3/28

8/26/28

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Item ID: D350-567-113

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Replacement Window, Extra Large

Start Date: 3/19/12 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 3/23/12 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start ***NR1***

QC: Date: SPC (Y/N): Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130		0.00							
Packaging	Memo								
Packaging	Identify and pack for shipping as per PPPD350-567-113								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140		0.00							
QC	Memo								
Quality Control									

MCS 12/03/28

12-03-21

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Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
212-12 Receptacles		Purchased	No			110	Each	167.0000	12	12			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST380		167							
				11921		46							
				120077		121							
2600-6 Camlock Stud		Purchased	No			110	Each	130.0000	12	12			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST380		130							
				120077		130							
2600-LW Camloc Retaining Washer		Purchased	No			110	Each	93.0000	12	12			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST398		93							
				120648		93							
AN526C832R9 Screw		Purchased	No			110	Each	520.0000	21	25			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST346		500							
				120181		200							
				120833		300							
				ST347		20							
				118983		20							
AN960JD8 Washer	NAS1149DN832J	Purchased	No			110	Each	0.0000	42	42			

Picklist Print

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Work Order ID: 81769

Parent Item: D350-567-113

Parent Item Name: Replacement Window, Extra Large

Start Date: 3/19/12

Required Date: 3/23/12

Start Qty: 1.00

Required Qty: 1.00

D2463
Seal
1x (D2463-0860 as per dwg) CUT TO 86.00"

Manufactured No

110 f 453.6369 7.166 7.5431579

Location	Loc Qty	Loc Code
ST404	453.6369	
72232	15.38	
79478	438.2569	

D3290-041
Replacement Window Assembly

Manufactured No

110 Each 6.0000

Location	Loc Qty	Loc Code
ST219	6	
79360	6	

FG-778150-550-ROL
7781.9oz Glass 50"x125yd
2sq yards

Purchased No

110 sf 3,246.6510 18 18

Location	Loc Qty	Loc Code
CA	3246.651	
104845	3	
108932	18	
111166	392	
113905	563	
117602	680.651	
119099	1590	

MS20426AD3-5
Rivet

Purchased No

110 Each 12,554.000

Location	Loc Qty	Loc Code
ST316	12554	
4179	740	
4444	5654	
4533	6160	

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Shop Packet Print

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Picklist Print

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Work Order ID: 81769

Parent Item: D350-567-113

Parent Item Name: Replacement Window, Extra Large

Start Date: 3/19/12

Required Date: 3/23/12

Start Qty: 1.00

Required Qty: 1.00

MS21042L08

Nut

Purchased

No

110

Each

495.0000

21

6/3/12

sf

Location

Loc Qty

Loc Code

ST300

495

120142

95

120648

200

120833

200

21

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Shop Packet Print

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5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET

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Revision: D

Date: 08.07.08